

D3391-3 AFT. DRILLING AND CUTTING DETAIL
 (MAKE FROM D6014-090 SKIDTUBE MATERIAL)

DETAIL V
 (SCALE 1:2)

RELEASED
 06.01.27

VIEW BB-BB
 (SCALE 1:3)

SECTION AA-AA
 (SCALE 1:2)

SECTION N-N
 (SCALE 1:2)

SECTION P-P
 (SCALE 1:2)

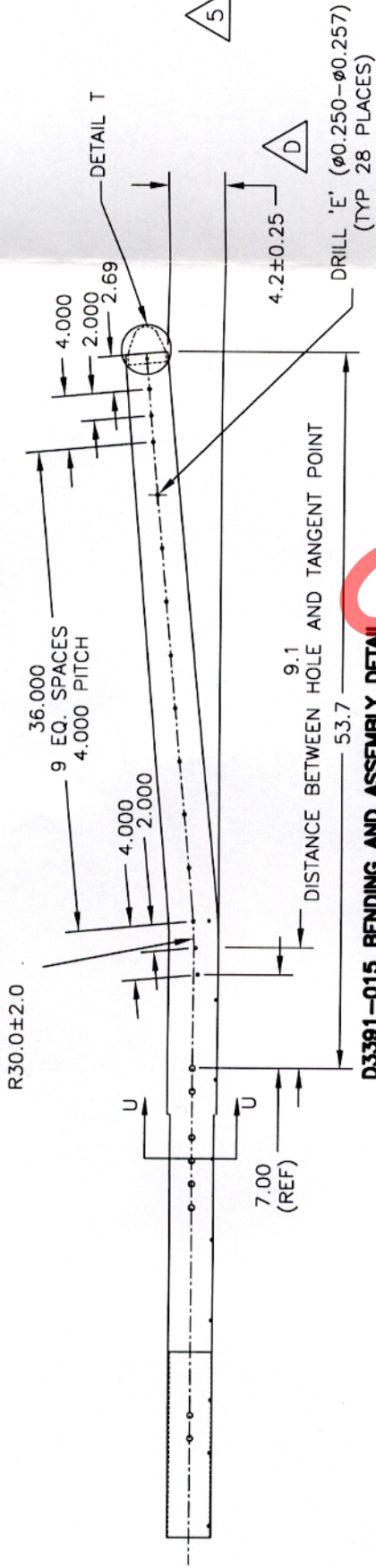
SECTION Q-Q
 (SCALE 1:2)

SECTION R-R
 (SCALE 1:2)

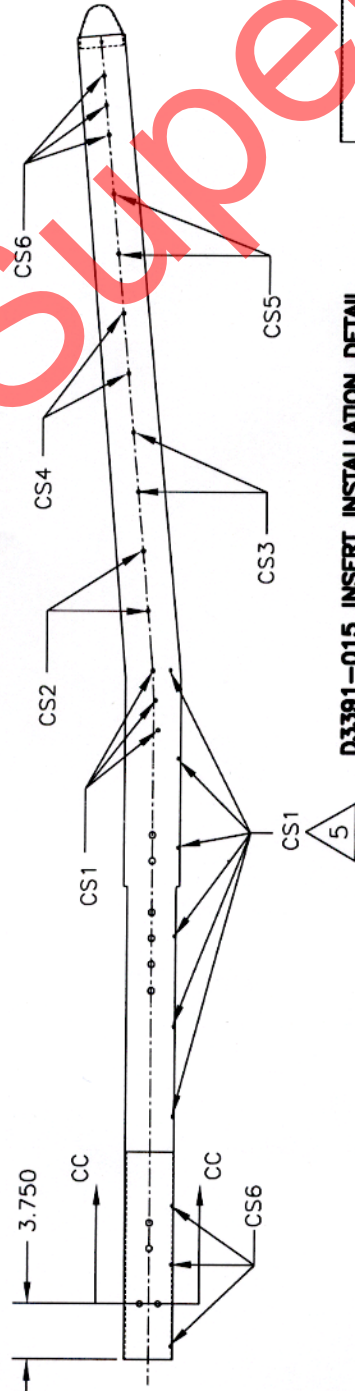
VIEW W-W
 (SCALE 1:3)

DETAIL S
 (SCALE 1:3)

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DESIGN	DRAWN BY	DART DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	PH	APPROVED	PH
DATE	D3391	DRAWING NO.	REV. D
06.01.23			SHEET 4 OF 5
		TITLE	SCALE
		412 FLOAT SKIDTUBE	1:12



D3391-015 BENDING AND ASSEMBLY DETAIL
(SEE TABLE)



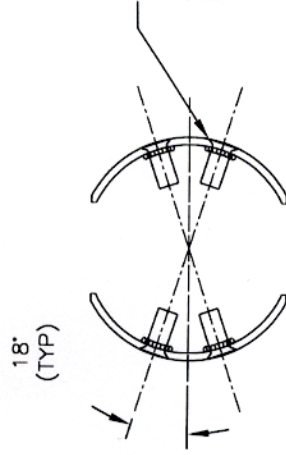
D3391-015 INSERT INSTALLATION DETAIL
(SEE TABLE)

C'SINK AND INSTALL AESS10KBXXX AND/OR
NAS1330C3KBXXX IN HOLES MARKED CS1-CS6 AS
FOLLOWS

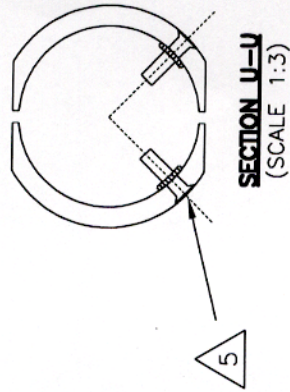
HOLES MARKED	QTY D3391-015	QTY D3391-025	C'SINK	P/N
CS1	18	14	Ø0.425	AESS10KB366
CS2	4		Ø0.391	AESS10KB366
CS3	4	2	Ø0.391	NAS1330C3KB316
CS4	4	2	Ø0.391	NAS1330C3KB266
CS5	4		Ø0.391	NAS1330C3KB216
CS6	12	8	Ø0.391	NAS1330C3KB166

D3391-015/-025 AFT TUBE ASSEMBLY PARTS LIST

QTY - 015	QTY - 025	PART NUMBER	DESCRIPTION
X		D3391-015	AFT TUBE ASSEMBLY
	X	D3391-025	AFT TUBE ASSEMBLY
1	1	D6014-090	AFT TUBE
1	1	D2646	AFT CAP
18	14	AESS10KB366	INSERT
4	2	NAS1330C3KB316	INSERT
4	2	NAS1330C3KB266	INSERT
4		NAS1330C3KB216	INSERT
12	8	NAS1330C3KB166	INSERT
4		NAS1330C4KB151	INSERT
2	2	AN3C4A	BOLT
2	2	NAS1515H3L	WASHER
2	2	AN960C10L	WASHER



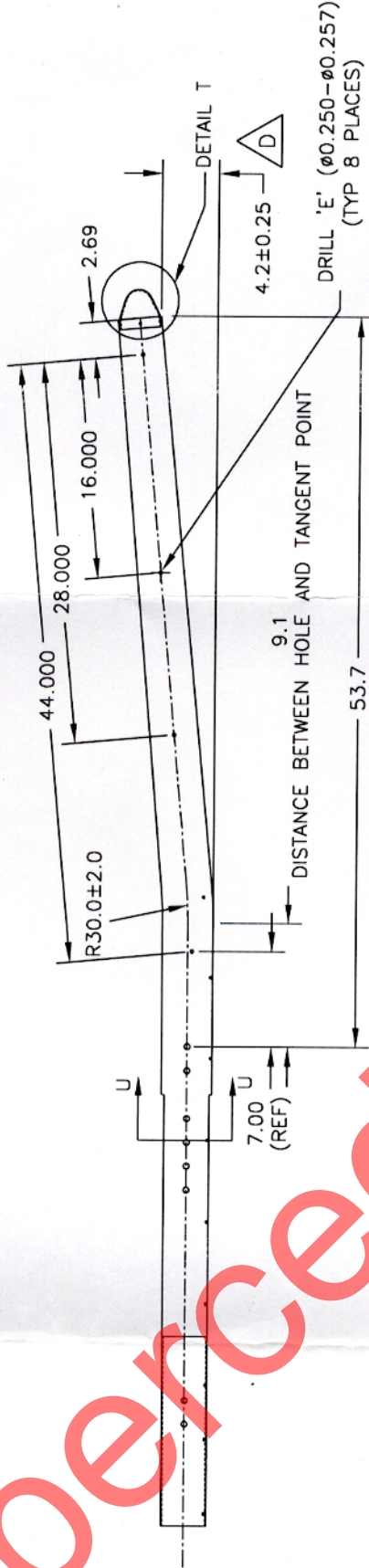
SECTION CC-CG
(SCALE 1:3)



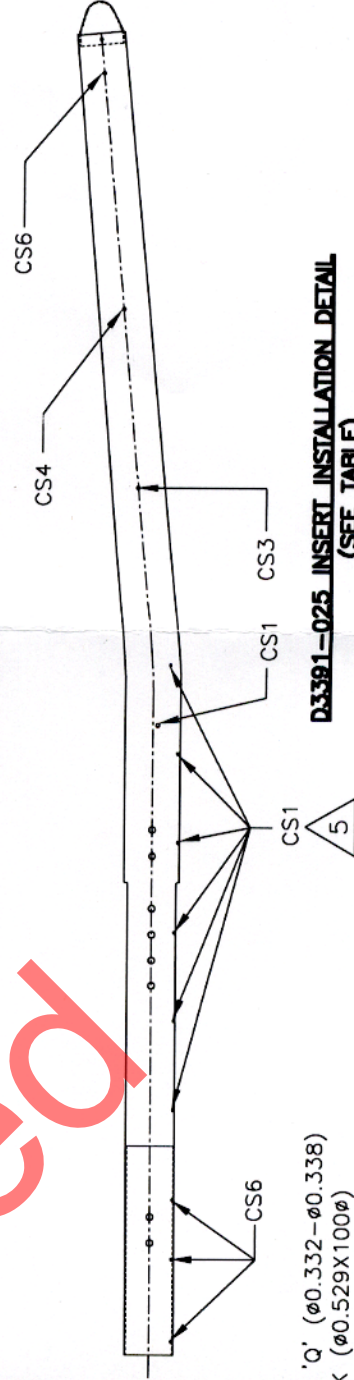
SECTION U-U
(SCALE 1:3)



DETAIL T
(SCALE 1:3)



D3391-025 BENDING AND ASSEMBLY DETAIL
(SEE TABLE)



D3391-025 INSERT INSTALLATION DETAIL
(SEE TABLE)

DRILL 'Q' (Ø0.332-Ø0.338)
C'SINK (Ø0.529X100Ø)
NAS1330C4KB151 INSERT (1)
(4 PLACES)

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CHECKED	PH	APPROVED	DRAWING NO. D3391
DATE	06.01.23	TITLE	412 FLOAT SKIDTUBE
REV. D		SHEET 5 OF 5	SCALE 1:12